

E VOLUTION

BY PROLINE FLOORS

THIS INSTALLATION SHEET MUST BE READ BEFORE INSTALLATION.

Before installing the Flooring, note the following:

- NEVER FLOOD THE FLOOR WITH WATER. NEVER SATURATE WET MOP THIS FLOOR . WATER DAMAGE IS NOT COVERED UNDER THE WARRANTY. (refer to care and maintenance section on reverse side of this sheet for information on caring for your new Evolution floor.)
- You must use an approved laminate flooring underlay + vapour barrier with this installation.
- Clean all liquid spills immediately with a dry clean cloth.
- Check the panels for defects under good light conditions. Any damaged or defective boards will be changed free of charge prior to installation. Claims on damaged or defective boards that have been installed will not be recognised.



Preparation:

You will need the following items for installation:

- Proline Floors Ultra flooring underlay, spacerblocks, tapping block, pinchbar with pro-truding edge to be tapped on with a hammer, saw, hammer (500g min.), pencil, measuring tape, some glue and a line. It is absolutely vital to use the Proline floors accessories, these have specifically been suited to this product.
- Laminate flooring must be laid in a floating manner. It must not be glued, nailed or fixed in any other way (e. g. door stops) to the floor
- Timber expands. Therefore, always keep a distance of 12-15 mm (depending upon the room size) between the panels and the walls or other fixed objects (e. g. heating pipes, door frames). Expansion joints must be used every 6m in either direction and in every doorway.
- Do not install the product below a room temperature of 18 °C and a floor temperature of 15 °C. The relative atmospheric humidity should be 50-70 %.
- The underfloor must be thoroughly even, dry, stable, clean and solid. Any floor unevenness of more than 3 mm per 1 metre must be ground or smoothed with filler.



1. First lay Proline Ultra underlay allowing it to run up the wall. Overlap the sheets 10 cm and fix them with adhesive tape.



2. Recommendation: Lay the panels parallel to the main light source.
 - For installation on heated floors, please contact your dealer for instructions



3. Leave expansion joints (at least 2 cm wide) between individual rooms and in rooms which are longer or wider than 6m.
 - Before beginning your laying work, it is absolutely necessary that you remember to calculate the exact width of the last row of panels. It must not be narrower than 50 mm. If your determined value is below, you cannot begin with a full panel in the first row. Just cut the first row of panels to a correspondingly smaller

width to obtain the minimum value for the last row. When making your calculation, make absolutely sure the distance from the walls on either side is 15 mm. Please strictly adhere to the installation instructions. For improper laying, we shall not be liable to any warranty claims.

Please strictly adhere to the installation instructions. Warranty claims for improper installation will be not be accepted.



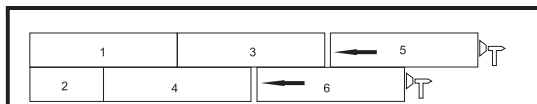
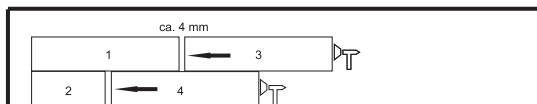
4. Place the first panel with its tongue facing the wall.

- Use spacers to keep the distance from the wall (12 - 15 mm) on both the short and long edge of the board.



5. For skew walls:

- Use a spacer to mark the wall line on the first row of panels.
- Cut the panels to the markings over their entire lengths.



- Lay the panels in the specified sequence. Begin the second row with half a panel.



IMPORTANT

6. Click in the long side of the panel leaving a 5mm space between the adjacent short end. Using your tapping block gently tap the short end up until the two short ends clic together. Do not use excessive force as you will damage the short ends and void your warranty.



7. Turn around the last panel in the row 180° with the decor side up and place it next to the existing row (groove side to groove side).

- Make allowance for the distance from the wall at the short edge. Mark the panel and cut it.

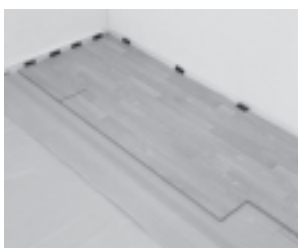
- To avoid chipping of the edges, the pattern side must be down when you use an electric jig or circular saw. Otherwise, cut from the panel top side.



8. Use a pinchbar to clic the last panel of the row.

- Proceed with the installation from the third row on as shown in the illustration.

1	3	5	7
2	4	6	8
A	B	C	D1
D2	E	F	G
H	I	J	K1



9. Begin each new row with a remainder (at least 20 cm long) of the foregoing row.

- The transverse joint offset from one to the other row of panels should be at least 40 cm.



10. Use a pinchbar to carefully fit in the last panel. That's it.